The automaker saved over 100,000 dollars in rework and scrap costs!

A large US auto manufacturer was plagued by autoparts arriving to assembly facilities corroded. To add to the challenge, the parts had to be packed hot which created condensation. The manufacturer could not use oils and the parts had a storage period prior to use. The Zerust team of corrosion technicians were invited to diagnose the problem and create a packaging solution.

**The Solution**

Zerust engineers discovered that contaminants from the casting process were on the parts. Zerust recommended using sturdy reusable totes instead of wooden pallets, lined with Zerust VCI poly bags. To combat contaminants and flash-corrosion, Zerust ActivPak VCI diffuser packets were dispersed throughout the container. This packaging system provided immediate and long-term corrosion protection. The new packaging design solved corrosion issues and greatly reduced costs associated with rework and scrap.

**APPLICATION FOCUS**

**Who**
Major US auto manufacturer

**What**
Corrosion management for cast parts

**Why**
Reduce rust problems on contaminated parts that cannot be oiled

**How**
Switched to Zerust ActivPak with Zerust VCI Film packaging, eliminating corrosion on rust-prone parts

**Zerust ActivPak** Controls Rust in Challenging Production and Shipping Environments

![Crankshafts packed in reusable totes lined with Zerust VCI Bags. Zerust ActivPaks are dropped in for fast-acting protection.](image1)

![Cast steel automotive parts arrive in Mexico clean and free of corrosion.](image2)

Use For:
- Export Shipment
- Long Term Storage
- Work In Progress
- Inventory Storage
VCI Kraft Packaging Paper  ICT®400 Series
Acid-free, pH neutral, smooth and non-flaking corrosion inhibiting paper and poly paper offer short-term corrosion protection for metal parts. Most paper products are recyclable.*

VCI Packaging Films  ICT®500 Series
Our most widely used series of products. A variety of films offer short or long-term corrosion protection for parts and equipment during storage or shipment. Most film products are recyclable.*

Rust Removers and Cleaners  ICT®600 Series
Highly effective rust removers for light to severe rust removal.
All ICT®600 series rust removers are non-toxic, non-hazardous and non-corrosive.

Liquid Additives and Coatings  ICT®700 Series
Temporary corrosion protection for parts in-between production processes, during storage, or for added protection to the ICT® 500 series products during ocean shipments.

VCI Vapor Diffusers  ICT®800 Series
Self-contained, portable products that diffuse Zerust® ICT® chemicals to protect metals within enclosures, such as tool boxes, electrical boxes, etc.

*Consult your Zerust representative and federal, state and local regulations.

For more information about the products listed above, please visit www.zerust.com or contact us at +1 (763) 225-6600.