

# ICT<sup>®</sup>510-C Non-Ferrous VCI Film

## Technical Data Sheet

ZERUST<sup>®</sup>/EXCOR<sup>®</sup> ICT<sup>®</sup>510-C Non-Ferrous VCI Film provides cost-effective and versatile protection against corrosion damage for non-ferrous metals in shipping, storage, and work-in-progress. ICT<sup>®</sup>510-C Non-Ferrous VCI Film diffuses invisible, odorless, and non-toxic ZERUST<sup>®</sup> Vapor Corrosion Inhibitors (VCI) that settle onto exposed metal surfaces inside the packaging or enclosure. Upon removal from the packaging, the VCI will dissipate from the metal surface, allowing further processing.

Use ZERUST<sup>®</sup> ICT<sup>®</sup>510-C Non-Ferrous VCI Film to protect non-ferrous metals, such as aluminum, copper, brass, and bronze, for years<sup>†</sup>. For additional protection in challenging environments, ZERUST<sup>®</sup> VCI Film may be used with ZERUST<sup>®</sup> rust inhibitors, preventatives, coatings, or VCI diffuser products. Engineered for a broad range of applications, ICT<sup>®</sup>510-C Non-Ferrous VCI Film is available in various packaging types, including rolls, sheets, tubing, and bags, ensuring an ideal packaging solution. Custom options such as UV stabilizers, acid-gas blockers, anti-block, slip, and anti-static additives are available to meet specific protection requirements. Whether in storage or transit, ZERUST<sup>®</sup> ICT<sup>®</sup>510-C Non-Ferrous VCI Film delivers unparalleled performance.

ZERUST<sup>®</sup> is the inventor of poly VCI technology, and ZERUST<sup>®</sup> VCI film has proven its performance and safety with thousands of customers worldwide for over 50 years. It is used to protect valuable metal items for manufacturers in industries such as automotive, agricultural, aerospace, and mining. ZERUST<sup>®</sup>/EXCOR<sup>®</sup> offers on-site support and service in more than 70 countries via a network of 21 joint venture partnerships. Check with your ZERUST<sup>®</sup>/EXCOR<sup>®</sup> representative for a comprehensive corrosion management solution that is most effective for your metal assets.

### Typical Properties

**Appearance** Typical colors are clear, yellow, or green. Additional colors are available upon request. Subject to order minimums.  
**Substrates** Non-ferrous protection formulation (aluminum, copper, brass, and bronze).

Property	Direction (Machine or Transverse)	ICT <sup>®</sup> 510-C Non-Ferrous VCI Film*				ASTM Test Method
		2 mil (51 μm)	3 mil (76 μm)	4 mil (102 μm)	6 mil (153 μm)	
<b>Film Thickness</b>	-	2 mil (51 μm)	3 mil (76 μm)	4 mil (102 μm)	6 mil (153 μm)	D-6988
<b>Dart Impact Resistance</b>	-	150 g	225 g	300 g	450 g	D-1709
<b>Elmendorf Tear Strength</b>	MD	191 gf	287 gf	669 gf	1000 gf	D-1922
	TD	597 gf	773 gf	1101 gf	1600 gf	
<b>Tensile Strength at Break</b>	MD	21.0 MPa (3045 psi)	21.0 MPa (3045 psi)	21.0 MPa (3045 psi)	13.1 MPa (1900 psi)	D-882
	TD	20.1 MPa (2917 psi)	20.1 MPa (2917 psi)	20.1 MPa (2917 psi)	10.6 MPa (1537 psi)	
<b>Elongation at Break</b>	MD	560 %	560 %	560 %	560 %	D-882
	TD	610 %	610 %	610 %	610 %	
<b>Water Vapor Transmission Rate</b>	-	0.12 (g/100 in <sup>2</sup> day) @73°F (23°C), 90% RH	0.09 (g/100 in <sup>2</sup> day) @73°F (23°C), 90% RH	0.06 (g/100 in <sup>2</sup> day) @73°F (23°C), 90% RH	0.04 (g/100 in <sup>2</sup> day) @73°F (23°C), 90% RH	F-1249
<b>Vapor Inhibiting Ability (VIA)</b>	-	Pass	Pass	Pass	Pass	NACE TM0208

\* Typical values, not meant to be a specification.

***This data sheet provides general guidelines for operation, application, and removal. Please contact your ZERUST<sup>®</sup>/EXCOR<sup>®</sup> account representative for more specific recommendations on your particular operation and conditions.***

### Operating Summary

- Pack only clean and dry parts.
- Always wear clean and dry gloves when handling the metal parts to protect them from corrosion-causing fingerprints.
- When packing, the temperature of the metal parts should be about the same as the room temperature to avoid condensed moisture. (See reverse side for further Operating Summary details).

Scan QR for more



product information and photos

- Tightly close packages with tape, heat seal, zip ties, or fold over.
- Insert additional ZERUST® materials (such as ICT®420-35 VCI Kraft Paper) as interleave for added protection in larger and tightly packed or layered packages.
- Avoid placing metal surfaces in direct contact with wood or cardboard (sources of moisture and acid).

## Availability

ZERUST®/EXCOR® ICT®510-C VCI Non-Ferrous Film is a made-to-order product available upon request with options, such as UV stabilizers, acid-gas blockers, anti-block, slip, and anti-static additives, subject to minimum order quantities. ZERUST® ICT®510-C VCI Non-Ferrous Films are manufactured with at least 10% recycled plastic, helping support environmental compliance requirements and meet global sustainability expectations. Contact your ZERUST®/EXCOR® representative for ordering information.

### Custom size ranges (width):

Bags & Tubing:

2" – 125" (flat)

2" – 150" (gusset)

Sheeting:

2" – 26'

## Protection Info<sup>‡</sup>

Indoor<sup>‡</sup> Protects clean metals for years<sup>‡</sup> when used correctly.

Outdoor<sup>‡</sup> Not recommended

## Storage

- Store in a cool, dry place and away from sunlight in the original packaging for up to 3 years from the date of shipment.

## Disposal

- Check on options for recycling and incineration.
- Dispose of in accordance with local, national, and international regulations.

## Precautions

- Do not use for outdoor protection.
- Safe for people. This product does not pose a health hazard to users due to its classification as an article according to EU REACH, UN GHS, US OSHA HazCom, CLP, and CA WHMIS regulations.
- Refer to the Safety Data Sheet (SDS) for safety information.

### ‡ DECLARATION

Corrosion protection claims are based on Northern Technologies International Corporation (NTIC) internal laboratory testing performed under controlled parameters on contaminate-free substrates. Real-world application corrosion protection duration on different substrates will vary and depends on factors such as, but not limited to, the application or use, environmental / storage conditions, surface cleanliness, type of substrates, and coating thickness (where applicable). The use of the term "Up to" in reference to time is defined as any time duration from zero up to a specified time frame, but in no event beyond the specified time frame. The use of the term "for years" is based on NTIC's experience with its products but is in no way guaranteed. The use of the term "Up to" in reference to volume is defined as any volume from zero up to a specified volume but in no event beyond the specified volume of protection. It is the customer's / user's obligation to evaluate product performance, corrosion protection duration, safety, and suitability for intended use within the scope advised in the data sheet and to comply with all applicable laws and regulations. **LIMITED WARRANTY/DISCLAIMER** Warranty is limited to the replacement of a product that fails to meet specifications. For full warranty and disclaimer information, visit [www.zerust.com/warranty](http://www.zerust.com/warranty).

©2013-2026 Northern Technologies International Corporation (NTIC). All Rights Reserved. NTIC is the owner of the following trademarks: ActivPak®, Cor Tab®, EXCOR®, Flange Saver®, ICB®, ICT®, Natur-VCI®, NTI®, Plastabs®, Z-CIS®, Zerion®, ZERUST®, 洁乐特, Z-PAK® and the Color "Yellow". ABRIGO®, UNICO®, ICB®, and VALENO® are registered trademarks of EXCOR GmbH, a Joint Venture Partner of NTIC.