



ICT®420 -35P VCI Poly Kraft Paper

Technical Data Sheet

Save time and money with ZERUST®/EXCOR® ICT®420-35P VCI Poly Kraft Paper, as it provides effective corrosion protection with the convenience and affordability of a paper wrapping product. Use ZERUST® VCI Paper in interleaving applications and to wrap and protect metals in shipment or storage. ZERUST® ICT®420-35P is a kraft packaging paper coated with a polyethylene layer containing ZERUST® Vapor Corrosion Inhibitors (VCIs). ZERUST® VCI Poly Kraft Paper provides powerful corrosion protection to ferrous metals such as iron, cast iron, and steel.

The kraft packaging paper is enhanced with a one-mil thick ZERUST® ICT® polyethylene coating on one side. The poly coating provides the kraft paper with increased tear and moisture resistance, plus powerful ZERUST® VCI corrosion inhibitors. Place the coated side towards the metal surface for superior VCI corrosion protection in the versatility of a kraft packaging paper product.

Typical Properties*

- Appearance: Printed natural kraft brown with a polyethylene coating on one side.
- Substrates: Ferrous corrosion protection
- Paper weight: 49# (80 g/m²). 35# paper with 1 mil poly laminated for a total 49#.
- Vapor Inhibiting Ability (VIA): Pass (NACE TM0208)

* NTIC obtains its paper from U.S.-based suppliers and mills certified by the Forest Stewardship Council (FSC). Due to natural variations, the tree fibers and pulps supplied by these mills can differ based on the season and their geographical origins. While we strive to maintain a consistent quality and 'feel' in our VCI paper, the inherent diversity in nature means that the tree fibers may vary, leading to potential variations in the paper from one batch to another. However, we ensure the consistency of two key aspects: the corrosion protection performance and the weight of our paper products.

This data sheet provides general guidelines for operation, application, and removal. Please contact your ZERUST®/EXCOR® account representative for more specific recommendations on your particular operation and conditions.

Operating Summary

- ZERUST® ICT®420-35P VCI paper works best when metal parts are wrapped or layered with VCI paper (face poly side toward the metal surface) and placed inside a fully enclosed poly bag, box, or container.
- Avoid direct contact with wood or cardboard (sources of moisture and acid).
- Pack only clean and dry parts. Parts coated with additional oil-based rust preventatives are acceptable.
- Always wear clean and dry gloves when handling the metal parts to protect them from corrosion-causing fingerprints.
- Avoid reusing old, torn, dirty, and contaminated VCI paper.
- For interleaving applications, use a sheet of ZERUST® ICT® VCI paper on each layer of metal parts.
- Avoid blocking ZERUST® ICT® VCI paper's vapors from reaching metal surfaces with other non-rust inhibiting packaging materials.
- When packing, the temperature of the metal parts should be about the same as the room temperature to avoid condensed moisture.

Availability

ZERUST®/EXCOR® ICT®420-35P VCI Poly Kraft Paper is stocked in 49# weight rolls. Available upon request in different roll sizes and sheets. Contact your ZERUST®/EXCOR® representative for ordering information.

Part Number	Quantity
300-F-00024	24" x 200 Yard Rolls
300-F-00002	36" x 200 Yard Rolls
300-F-00025	48" x 200 Yard Rolls



product information and photos

Protection Info‡

Indoor[‡] Up to 1 year[‡]. Face poly side toward the metal surface.
Outdoor[‡] Not recommended

Storage

- Store in a cool, dry place and away from sunlight in the original packaging.
- Optimal storage temperature is < 85°F (29°C) and 50% RH for up to 1 year from the date of shipment.

Disposal

- Dispose of in accordance with local, national, and international regulations. Check on options for recycling and incineration.

Precautions

- Do not use for outdoor protection.
- Safe for people. This product does not pose a health hazard to users due to its classification as an article according to EU REACH, UN GHS, US OSHA HazCom, and CA WHMIS regulations.
- ZERUST® VCI chemistry is safe for sensitive electronics. No galvanic effects, residues, or changes in the properties of metals. The protective molecules dissipate upon opening the package.
- Refer to SDS for more safety information.

‡ DECLARATION

Corrosion protection claims are based on Northern Technologies International Corporation (NTIC) internal laboratory testing performed under controlled parameters on contaminate-free substrates. Real-world application corrosion protection duration on different substrates will vary and depends on factors such as, but not limited to, the application or use, environmental / storage conditions, surface cleanliness, type of substrates, and coating thickness (where applicable). The use of the term "Up to" in reference to time is defined as any time duration from zero up to a specified time frame, but in no event beyond the specified time frame. The use of the term "for years" is based on NTIC's experience with its products but is in no way guaranteed. The use of the term "Up to" in reference to volume is defined as any volume from zero up to a specified volume but in no event beyond the specified volume of protection. It is the customer's / user's obligation to evaluate product performance, corrosion protection duration, safety, and suitability for intended use within the scope advised in the data sheet and to comply with all applicable laws and regulations. **LIMITED WARRANTY/DISCLAIMER** Warranty is limited to the replacement of a product that fails to meet specifications. For full warranty and disclaimer information, visit www.zerust.com/warranty.

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